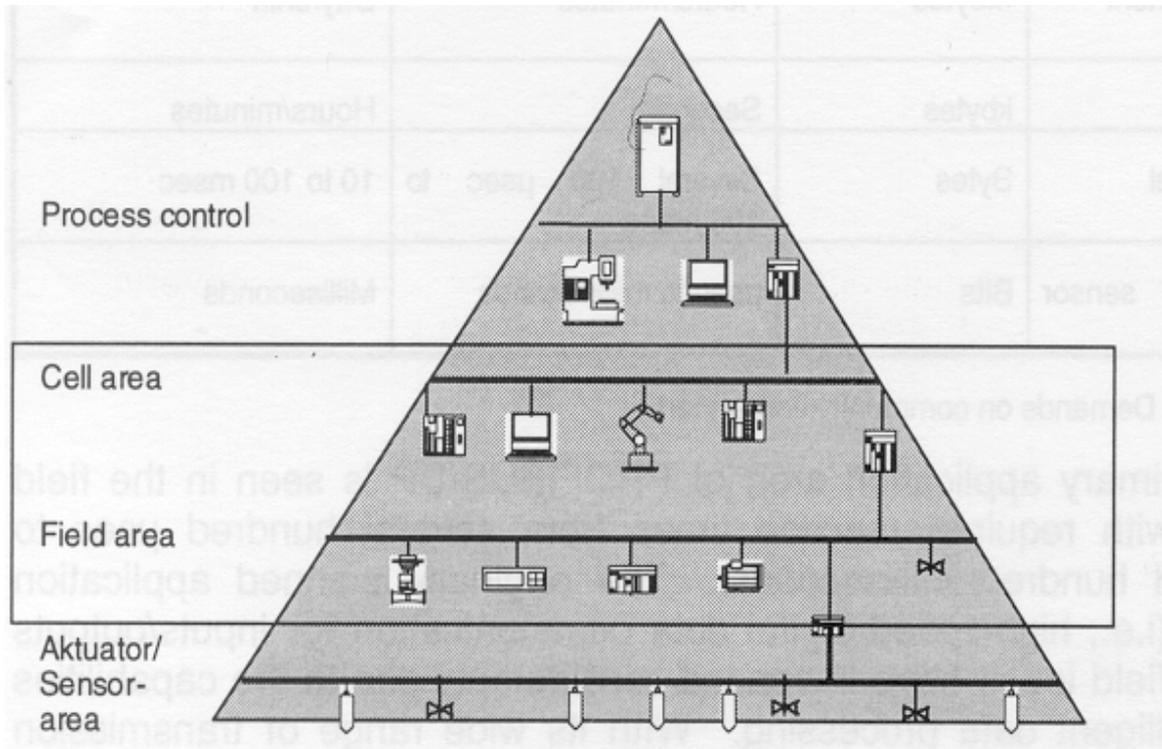


4 . PROFIBUS



3: DP FMS

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PROFIBUS

3

	Amount of Data	Transmission Duration	Transmission Frequency
Management Level	Mbytes	Hours/minutes	Day/shift
Cell level	Kbytes	Seconds	Hours/minutes
Fiedl level	Bytes	Several 100 usec to 100 msec	10 to 100 msec
Actuator sensor level	Bits	Usec to milliseconds	Milliseconds

1:

PROFIBUS-DP

μs

ms

(intelligent)

244

(/)

(9.6 kBd - 12 MBd)

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DP FMS

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DP FMS

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